

# TA2

## Epoxy Adhesive Compound



### DATA SHEET

Adhesive for ceramic tiles. Epoxy compound, 100% solids, filled with silica and reinforced with a special matrix containing aramid fibers for increased resistance to abrasion and impact. Good chemical resistance in the presence of caustics and acids. Easily applied with a trowel, spatula, or by hand using latex gloves.

- Perfect for repairs
- Extreme adhesion on steel, bronze, aluminum, concrete
- Protection against corrosion and abrasion

### APPLICATION AREAS

- Chutes
- Wear plates
- Pipe elbows
- Coal crushers
- Hoppers
- Ash separators

### COVERAGE

20 kg kit covers 3.33m<sup>2</sup> (36 sf)  
3 mm thickness (120 mils)

### COLOR

Gray

### PACKAGING

Size	Reorder #	Size	Reorder #
1 kg	TA2-01	2 kg	TA2-02
10 kg	TA2-10	20 kg	TA2-20

### TECHNICAL DATA

Maximum Temperature (depending on the service)	Wet Service	70°C	158°F
	Dry Service	93°C	200°F
Solids by Volume		100%	
Viscosity		Paste	
Mixed Density		2.0	
Shore D Hardness	(ASTM D 2240)		84
Pot Life		25 min / kg at 72°F	
SAG Vertical Resistance at 21°C (70°F) and 6 mm (240mils)		No sagging	
Mixing Ratio	2:1 by Weight	Base: Activator	
Shelf Life (unopened containers)		3 years at 55-95°F (13-35°C)	



Taurus Epoxy, Inc.  
4450 NW 126th Ave, Suite 107  
Coral Springs, FL 33065 USA  
Tel: (561) 757 - 5620  
E-mail: [taurus@taurusepoxy.com](mailto:taurus@taurusepoxy.com)  
Website: [www.taurusepoxy.com](http://www.taurusepoxy.com)



### SURFACE PREPARATION

Proper surface preparation is essential for the long-term performance of this product. The exact surface preparation requirements vary depending on the severity of the application, the expected service life, and the initial condition of the substrate. All sharp edges and welds must be ground to a 3mm (120 mil) radius using an abrasive disc. Optimal preparation will result in a surface that is thoroughly cleaned of all contaminants and roughened to an angular profile between 75–125µm (3–5 mil). This is typically achieved through initial cleaning and degreasing, followed by abrasive blasting to near-white metal cleanliness, or by mechanical preparation.

### MIX

Mix the activator well in the base with the mixing rod scraping the sides and the bottom of the container. Mix by weight 2 parts Base to 1 part of Activator. Mix thoroughly to produce a uniform and without stripes. Never put solvents.

### APPLICATION

Use a heavy-duty plastic brush or a putty knife to apply a minimum thickness of 3mm. Work the material into the substrate profile to ensure maximum adhesion and eliminate any trapped air. Use a putty knife or plastic applicator to shape the contour as needed. If a mold or form is used, make sure to coat its surface with a release agent to prevent the material from sticking.

### APPLICATION TEMPERATURE

Keep between 55 and 95°F (17 to 35°C). Substrate: Keep between 45 and 105°F (7 to 40°C). The temperature difference of the substrate and material should never exceed 10°F (5°C). The substrate shall be at least 5°F (3°C) above the dew point. Do not apply if the relative humidity exceeds 90%. If necessary, heat the metal before surface preparation using electric heater or heat lamp. Never use gas, oil or kerosene heaters, as they will leave a greasy residue on the metal surface. For best results, keep all material in the warm zone overnight (75°F+) for easy mixing.



### CURED TIME

	16°C (60°F)	25°C (77°F)	32°C (90°F)
Tack Free	4 hours	2 hours	1 hour
Light Load	12 hours	6 hours	3 hours
Term Overlay	16 hours	10 hours	5 hours
Full Charge	24 hours	12 hours	6 hours
Complete Chemical	48 hours	24 hours	12 hours

### CLEAN

Tools should be thoroughly cleaned immediately after use with a strong alkaline detergent.

### SAFETY

Before using any product, review the Safety Data Sheet (SDS) or Safety Data Sheet for your area. Follow standard confined space work and entry procedures, if applicable.

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Taurus Epoxy, Inc.  
 4450 NW 126th Ave, Suite 107  
 Coral Springs, FL 33065 USA  
 Tel: (561) 757 – 5620  
 E-mail: [taurus@taurusepoxy.com](mailto:taurus@taurusepoxy.com)  
 Website: [www.taurusepoxy.com](http://www.taurusepoxy.com)

