



DATA SHEET

Brushable compound, 100% solid, Novolac epoxy with filling of ceramic micro spheres for abrasion protection. Excellent chemical resistance with the presence of caustics and concentrated acids such as sulfuric acid 98%. It is easily applied with brush, roller and airless.

- Extreme chemical resistance in services with methanol and other solvents
- Extreme adhesion on steel, bronze, aluminum, concrete
- Protection against corrosion and abrasion

PACKAGING

Size	Gray	Red
1 kg	TS4-GY01	TS4-R01
2 kg	TS4-GY02	TS4-R02L
7,5 kg	TS4-GY7.5	TS4-R7.5
15 kg	TS4-GY15	TS4-R15
Cartridge 1125 ml	TS4-GYCART	TS4-RCART

TECHNICAL DATA

Maximum Temperature (depending on the service)	Wet Service Dry Service	50°C 60°C	122°F 140°F
Solids by Volume	100%		
Viscosity	Paste		
Mixed Density	1.4		
Shore D Hardness	(ASTM D 2240)	84	
Pot Life	35 min / kg at 72°F		
SAG Vertical Resistance at 21°C (70°F) and 1mm (40mils)	No sagging		
Mixing Ratio	2:1 by Weight	Base: Activator	
Shelf Life (unopened containers)	3 years at 55-95°F (13-35°C)		

APPLICATION AREAS

- Fireplaces
- Valves
- Pipes
- Centrifugal pumps
- Tanks
- Heat exchangers
- Ventilators
- Waterline cells
- Debuggers
- Metal structures
- Other

COVERAGE

7.5 kg kit covers 10.7 m² (115 sf)
500 micron thickness (20 mils)

COLOR

Gray or red



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SURFACE PREPARATION

Proper surface preparation is critical to the long-term performance of this product. The exact requirements for surface preparation vary with the severity of the application, the expected service life and the initial conditions of the substrate. All sharp edges and welds shall be roughed to a radius of 3mm (120 mil) with abrasive disc. Optimal preparation will provide a thoroughly cleaned surface of all contaminants and rough to an angular profile between 75-125m (3-5 mil). This is normally achieved by initial cleaning and degreasing and then abrasive blasting to a White Metal (SSPC-SP10) or close to white metal cleaning, followed by the removal of abrasive residues from the jet on the surface to be coated.

MIX

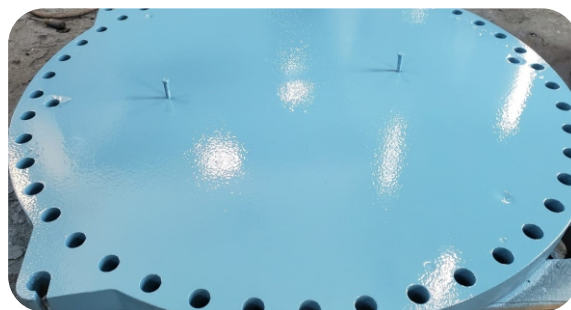
Mix the activator well in the base with the mixing rod scraping the sides and the bottom of the container.
Mix by weight 2 parts Base to 1 part of Activator.
Mix thoroughly to produce a uniform and without stripes. Never put solvents.

APPLICATION

Brush: medium to rigid bristles of sufficient quality than bristles do not come loose and stick to the coating (brushes of sows glued by epoxy are better).
Trim or put tape <1" nap.
Roller: use a good quality 1/8" nap.

APPLICATION TEMPERATURE

Keep between 55 and 95°F (17 to 35°C). Substrate: Keep between 45 and 105°F (7 to 40°C). The temperature difference of the substrate and material should never exceed 10°F (5°C). The substrate shall be at least 5°F (3°C) above the dew point. Do not apply if the relative humidity exceeds 90%. If necessary, heat the metal before surface preparation using electric heater or heat lamp. Never use gas, oil or kerosene heaters, as they will leave a greasy residue on the metal surface. For best results, keep all material in the warm zone overnight (75°F+) for easy mixing.



CURED TIME

	16°C (60°F)	25°C (77°F)	32°C (90°F)
Tack Free	4 hours	2 hours	1 hour
Light Load	12 hours	6 hours	3 hours
Term Overlay	16 hours	10 hours	5 hours
Full Charge	24 hours	12 hours	6 hours
Complete Chemical	48 hours	24 hours	12 hours

CLEAN

Tools should be thoroughly cleaned immediately after use with a strong alkaline detergent.

SAFETY

Before using any product, review the Safety Data Sheet (SDS) or Safety Data Sheet for your area. Follow standard confined space entry and work procedures, if applicable.

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FDA COMPLIANCE

This product complies with FDA regulations: FDA 21 CFR 175.300 and FDA 21 CFR 175.105.



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